#### **"BUILDING ON STEAM"** 132 YEARS OF SERVICE





## Who We Are

- Largest district steam system in the U.S.
- Deliver energy at competitive costs
  - Invest in our system to maintain reliability and reduce risk

#### Customer Focused

- 1,703 customer accounts
- Long-Term Viability
- Leverage clean energy sources, energy efficiency, and new technologies





### **Customers and Uses of Steam**



- 1. Metering/PRV Station
- 2. Energy Production
- 3. Heat/Hot Water Distribution Systems
- 4. Domestic Hot-Water Systems
- 5. Air-Conditioning
- 6. Condensate Collection and Reuse
- 7. Dry Cleaning
- 8. Cafeteria/Kitchen
- 9. Food Processing
- 10.Lab/Hospital
- 11.Cleaning
- 12.Recovered Space
- 13. Humidification

#### **Typical Customer Meter Station**





### **Trap Inlet and Outlet Valves – Leave Them** to us

- These valves must remain open
- Only Con Edison employees can close these valves
- Each valve is tagged and we wire-sealed the trap inlet





### Inside Steam Service Valve – Always Keep Open





### Watch Your Valves and Traps to Prevent Water Hammer

- Cause: When condensate is not effectively removed
- Most common type: A traveling slug of water
- Our #1 operational priority is to prevent it
- A Con Edison Engineer must be present before the steam main can be put back into service
- If you think you have water hammer, shut down your steam system and call Con Edison



### **Bubble Collapse**





### **Slug Water Hammer**





### **Recent Steam System Enhancements**

- Vortex metering & Customer benefits
  - Can communicate with Building Management Systems (BMS)
- State-of-the-art remote monitoring on our distribution system





### **STEAM Conservation Tips**

- S Shield Pipes and Valves from Heat Loss
- **T**hermal Energy Recovery from Condensate
- E Ensure Vacuum at all Times, if Intended
- A Avoid Space Overheating
- Maintain Steam Traps and Repair Leaks



### **Steam Meter Room Overview**



- Trap inspection
- Tags & Seals
- Equipment operation and responsibility





### Insulation

### Insulate piping and fittings



Poorly maintained insulation



Missing insulation on valves/fittings



Proper insulation on pipes, valves, and fittings



#### Assuming Saturated Steam at 150 PSIG

|                       | Size | Energy Lost,<br>Bare | Energy Lost,<br>Insulated | Energy Savings<br>(MIb) |
|-----------------------|------|----------------------|---------------------------|-------------------------|
| Pipe<br>(per ft-year) | 12"  | 18.3                 | 1.8                       | 16.5                    |
|                       | 8"   | 12.9                 | 1.3                       | 11.6                    |
|                       | 4"   | 7.1                  | 0.7                       | 6.4                     |
| Gate Valve            | 12"  | 87.2                 | 8.7                       | 78.5                    |
|                       | 8"   | 58.0                 | 5.8                       | 52.2                    |
|                       | 4"   | 24.7                 | 2.5                       | 22.2                    |

Based on data taken from US Department of Energy for heat loss and insulation efficiency



- Install condensate heat recovery units
  - Preheat Domestic Hot Water (DHW)
  - Preheat Outside Air in Air Handling Units (AHU)
  - Heating fountains, swimming pools, spas
- Water Make-up/ Re-Use
  - Cooling tower, green roofs, toilets
  - Floor washing, watering plants





# **Condensate Re-Use and Thermal Recovery(Cont.)**

- Condensate reuse guidance sketches are available at www.coned.com/steam
- Why re-use condensate?
  - Steam and water savings
  - The DEP charges for discharge into sewers. If you re-use condensate, you can apply to the DEP for a discount
  - Resulting water savings may help gain points in case the building is looking for LEED certification





#### **Ensure Vacuum at all Times, if Intended**

- If your steam system is designed to operate under vacuum, maintaining vacuum will ensure optimal operation.
- Loss of vacuum may occur if:
  - Traps are not maintained
  - Leaks
  - Pumps not working properly



### **Improve Space Heating**



- Temperature Control
  - Reduce Overheating
  - Lower Space Temperature
- Controls through
  - Building-Wide: Building
     Management System (BMS)
  - Local: Thermostatic Radiator
     Valves
  - Steam A/C Turbine Chiller



### **Trap Inspection**





- Blow-through can cause
  - Increased return condensate temperature
  - Steam balancing problems
     →occupant discomfort
- Routine maintenance to reduce these issues
- Typically less than 1 year payback



### **Steam Trap Evaluation**

| STEAM<br>PRESSURE | TRAP<br>SIZE | STEAM FLOW |        | LOSSES |        |          |
|-------------------|--------------|------------|--------|--------|--------|----------|
| (150 psig)        | TD           | Hourly     | DAILY  | \$/MLB | \$/DAY | \$/YEAR  |
|                   |              |            |        |        |        |          |
| 150               | 1/2          | 105        | 2.5Mlb | \$25.  | \$63.  | \$23,000 |
|                   |              |            |        |        |        |          |
| 150               | 3/4          | 152        | 3.6Mlb | \$25.  | \$90.  | \$33,000 |
|                   |              |            |        |        |        |          |
| 150               | 1"           | 230        | 5.5Mlb | \$25.  | \$138  | \$50,000 |



### **Steam Leaks**

- Sources:
  - -Flanges and gaskets
  - -Valve stems and bonnets
  - -Pipes





### **Physical Improvements**

### Leaks

Annual Potential Savings from Steam Leak Repairs

| Leak Pressure<br>(PSI) | Hole Size<br>(inches) | Steam Loss<br>(Ib/hr) | Consumption Savings<br>(MIb) |
|------------------------|-----------------------|-----------------------|------------------------------|
| 165                    | 1/16                  | 22                    | 188.5                        |
| 45                     | 1/16                  | 6                     | 52.6                         |
| 15                     | 1/16                  | 2                     | 17.5                         |
| 165                    | 1/8                   | 86                    | 754.1                        |
| 45                     | 1/8                   | 23                    | 201.5                        |
| 15                     | 1/8                   | 8                     | 70.1                         |



### **Steam Best Practices Report**

### Available on the website www.coned.com/steam







### **STEAM REPAIRS**



### **Building Repairs**

- Must Conform with the NYC Building Code
  - December 2011 NYC added insulation requirements to the Building Code
- Remember: Asbestos abatements require a final Air-clearance Report
- Major repairs and any welding on Meter Station require coordination with Con Edison Steam Engineering
- Take advantage of Con Edison outages
  - Please remember to notify Con Edison Steam of your repairs
  - Generally, Con Edison system repairs are scheduled between 11:00 p.m. – 6:00 a.m.







### NEW TECHNOLOGIES AND STRATEGIES



## **Typical Configuration**

Typical Customer Configuration with Heating, Hot Water, and/or Low Pressure Steam AC

Lost Energy

- In most buildings, the pressure of the incoming steam must be reduced prior to being distributed throughout the facility
  - Pressure reducing values are typically used to step down the steam pressure.





## **Steam Turbine Generator Application**

- Steam Turbine Generators are devices that can be used for steam pressure reduction in parallel with pressure reduction valves
  - These units use incoming high-pressure steam to produce electricity and output low-pressure steam.





### **Direct Heat Exchanger (DHX) Systems (non-potable application)**





### **DHX Systems**

### **Application**

- Extracts more energy from your steam supply
- Applicable to customers with hot water distribution and/or production
- Could reduce customer bills due to the reduced steam consumption through the reuse of condensate energy
- If a customer is installing one of these devices, they need to submit a new load letter so we can determine if any meter size modifications need to be made





### STEAM AIR CONDITIONING INCENTIVE PROGRAM



### Year Two Improvements

- Implemented Improvements:
  - All incentives have increased
  - Addition of Single Stage Absorption Chillers
  - Addition of Custom Project Option
    - Incentives will be reviewed and determined on a caseby-case basis.
  - The incentives will be available to all customers within the Manhattan electric networks.

 Projects must be completed and fully operational by June 1, 2016



### **Equipment Incentive Levels**

| Steam AC<br>Equipment<br>Type                  | Capacity<br>Range                      | Incentive Level<br>(\$ per ton)   | Incentive<br>Limit  | Large Project Bonus  |                        |
|--|--|---|---|--|------------------------|
| Steam Turbine                                  | Less than or<br>equal to 1,700<br>tons | \$600   |   | Electric<br>Avoidance<br>(kW)                              | Bonus                  |
| Chiller  | Greater than 1,700 tons                | \$525   | Up to 65% of  | 500 – 999  | +10% of base incentive |
| Double Stage<br>Steam<br>Absorption            | All                                    | \$480   | the delivered<br>equipment<br>cost  | >= 1000  | +15% of base incentive |
| Single Stage<br>Steam<br>Absorption<br>Chiller | All                                    | \$325   |   | Projects must be<br>completed and fully<br>operational by: |                        |
| Custom Chiller<br>Project                      | All                                    | Incentives determ<br>case-by-case basi<br>shall review the re<br>to determine the ir<br>offering for each e | ined on a<br>is. Con Edison<br>equired material<br>ncentive<br>ligible project. | June 1, 2016   |                        |



### **Maintenance Incentive Levels**

• Steam Chiller Maintenance Incentive (available for projects that have received the equipment incentive)

| Maintenance Incentive<br>Type  | Incentive<br>Level      | Incentive Limit  | Term               |  |
|--|-------------------------|------------------|--------------------|--|
| Maintenance Costs<br>(Must have service<br>contract w/ manufacturer) | \$5 per ton<br>annually | \$3,000 annually | Up to ten years on |  |
| Remote Monitoring Bonus  | \$2 per ton<br>annually | \$1,000 annually |                    |  |

Note – Both types of maintenance funding are contingent on submission of an executed preventive maintenance contract with the chiller manufacturer, or an authorized service provider, and invoices for the maintenance expenses incentivized by Con Edison.

#### Projects must be completed and fully operational by June 1, 2016



### **Program Information**

- Joint effort between Energy Efficiency and Steam Operations
- Contact us today:

### **Program Staff**

## Targeted Steam AC Incentive Program

### 212-460-2011

### steamAC@coned.com

www.conEd.com/steamAC





### PROGRAMS



## **Monthly Customer Seminars**

- Free Steam Safety, Efficiency, and Maintenance seminar at Con Edison's Training Facility in Long Island City, NY
  - CEU credits available
- Open to building owners, managers, engineers, and maintenance staff
  - Consultants to building owners with proper authorization
- If you support a Steam Customer, you can attend by receiving a consent letter from our customer
- To register, contact: steamcommunications@conEd.com



Con Edison Steam Operations
BUILDING ON STEAM

**Monthly Customer Seminars** 

#### Seminar Schedule

May 14, 2014 June 18, 2014 July 16, 2014 August 20, 2014 September 17, 2014 October 22, 2014 November 19, 2014 December 10, 2014



### **Reducing our Carbon Footprint**

- LEED credits for Steam Customers
- Fuel burn ~ 94% Gas in 2013
- Reduced carbon emission rates by 37% since 2007
- Increased Gas Burning Capability at 59<sup>th</sup> & 74<sup>th</sup> St Stations







### **Energy Assessment Program**

- Free one-time energy efficiency assessment for customers
  - Steam Benchmarking
- An engineer reviews the steam system and makes site-specific and common recommendations such as:
  - Steam trap maintenance and/or assessment
  - Terminal unit controllability and monitoring
  - Condensate recovery
  - Insulation







#### CONTACTS

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# QUESTIONS?



